



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEB290-P0001-101-9**Job Sheet 195669****Part No:** RBEB290-P0001-101-9**Job Qty:** 1 pcs**Part Name:** Back Pad**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 5/29/19**Job Tracking No:****Due Date:** 6/7/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBEB290-P0001-101Rev A IPP Rev. A 19.05.28 New issue DP Verify DD**Ship Via:****Bill of Materials**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S189584**Part:** RBEB290-P0001-101-9**Job No:** 195669**Serial No/Batch:** S189584**Revision:** A**Inspector:****Exp Date:****Instructions:****Date:** 06/12/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	6/7/19	0.00	0.05		Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	6/7/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	1 pcs	6/7/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 40 9-89 JUN 12 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	1 pcs	6/7/19	0.00	0.00		QC 21 - SA - 21		DAS 21 9-89 JUN 13 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op
Descriptions: 100 - Cut as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8969K654	Ultra-Strength Oil-Resistant Buna-N Rubber Adhesive-Back Sheet 3/32" Thick	.0990 Ea (.099 ea)	100-Small Fab - 1	5185546

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	8969K654	0	1	0

Part Specifications

Specifications could not be found.

Plex 6/12/19 11:13 AM dart.boucher.sylvie

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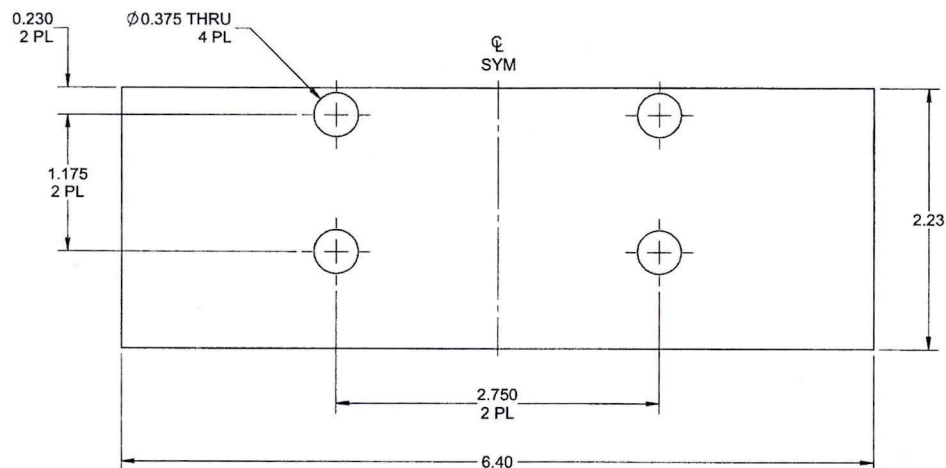
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RBEB290-P0001-101-9 BACK PAD

NOTES:

- 1) MATERIAL: McMaster#8969K654 OR EQUIV. (ULTRA-STRENGTH OIL-RESISTANT BUNA-N RUBBER ADHESIVE-BACK SHEET 3/32" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

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 WITHOUT NOTICE
 WORK ORDER

NO. 1957649 465
 1010529

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBEB290-P0001-101 TITLE ALIGNMENT TOOL SCALE NTS	REV. A
DRAWN	KPT		SHEET 8 OF 9
CHECKED	KPT		
MFG. APPR.			
APPROVED			
DATE 27/05/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					